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D3278-041
Job Sheet 200335



Part No: D3278-041

Job Qty: 36 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 10/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	36 pcs	10/11/19		0.00	1.44	Small Fab - 1		OCT 10 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	36 pcs	10/11/19		0.00	0.00	QC 5 - 10		OCT 10 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Small Fab - 2 - B4B	36 pcs	10/11/19		0.00	1.44	Small Fab - 1 - B4B		OCT 10 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		

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				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
130 QC 5	36 pcs	10/11/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
140 Packaging 3-1 - Stock - B4B	36 pcs	10/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

DAS

OCT 10 2019

9:58

Pc

57522

DAS
OCT 10 2019
9:39

PC 57522

150 QC 21 - SA

36 pcs

10/11/19 0.00 0.00

QC 21 - SA - 21

DAS

QC 21 - SA - 70

21

QC 21 - SA - 53

9-33

OCT 11 2019

Part Op 100 - (Small Fab) Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	72 Ea (2 ea)	100-Small Fab - 1	3196196
D2230-1	Mounting Lug	72 pcs (2 ea)	100-Small Fab - 1	2214343
D3278-1	Support	36 pcs (1 ea)	100-Small Fab - 1	2214080
D3278-2	Support	36 pcs (1 ea)	100-Small Fab - 1	2214396
D3278-3	Spacer	36 pcs (1 ea)	100-Small Fab - 1	25x202030-11x2219416
MS20426AD3-6	Rivet	144 Ea (4 ea)	100-Small Fab - 1	8104353
MS21042L4	Nut	72 Ea (2 ea)	100-Small Fab - 1	2214467
NAS1149D0463J	Washer	144 Ea (4 ea)	100-Small Fab - 1	2216019

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	72	606	72
Allocated Container Detail				
Qty	Container No		Location	Init
72	S221598		st344	_____
D2230-1		72	119	72
Allocated Container Detail				
Qty	Container No		Location	Init
72	S221597		st521	_____
D3278-1		36	52	36
Allocated Container Detail				
Qty	Container No		Location	Init
36	S221596		ga117	_____
D3278-2		36	51	36
Allocated Container Detail				
Qty	Container No		Location	Init
36	S221595		ga117	_____
D3278-3		36	37	36
Allocated Container Detail				
Qty	Container No		Location	Init
11	S219416		ga117	_____
25	S220381		ga117	_____
MS20426AD3-6		144	2,242	144
Allocated Container Detail				
Qty	Container No		Location	Init
144	S221601		ga007	_____
MS21042L4		72	1,475	72
Allocated Container Detail				
Qty	Container No		Location	Init
72	S221599		st303	_____
NAS1149D0463J		144	2,408	144
Allocated Container Detail				
Qty	Container No		Location	Init
144	S221602		st260a	_____
Part Specifications				
Specifications could not be found.				

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